

Wednesday, 3/8/2006 10:41:13 AM
Kim Johnston

Process Sheet

12

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : EC120 WEARPLATE KIT
Job Number : 26138	
Estimate Number : 11513	
P.O. Number : N/A	Part Number : D120639011
This Issue : 3/8/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 25628	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 3/20/2006 Qty: 2 Um: Each
Checked & Approved By : 06.03.08	
Comment : Est. D 02.08.13 Re-format, Added MS27130-S30 KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP D120-639-011 CHG 002

Dt 06/03/22

2.0	D2746	Wearshoe
-----	-------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Wearshoe

Pick: Packing Kit

Qty Part Number Description Batch

1 D2746 Wearplate 24149 ✓

(2)

3.0	D265631	Wearplate
-----	---------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Wearplate

Qty Part Number Description Batch

1 D2656-31 Wearplate 20754 ✓

(2)

4.0	D265613	Wearplate
-----	---------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Wearplate

Qty Part Number Description Batch

1 D2656-13 Wearplate 25329 ✓

(2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/8/2006 10:41:14 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EC120 WEARPLATE KIT

Job Number: 26138

Part Number: D120639011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	D26483	Wearpad
-----	--------	---------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s)
Wearpad

Qty	Part Number	Description	Batch
5	D2648-3	Wearpad	24843

✓ (10)

6.0	ALS71032130	Insert
-----	-------------	--------



Comment: Qty.: 36.0000 Each(s)/Unit Total : 72.0000 Each(s)
Insert

Qty	Part Number	Description	Batch
36	ALS7-1032-130	Insert	M19393
	Or AKS7-1032-130		
	Or ALS4-1032-130		
	Or AKS4-1032-130		

(72)

7.0	MS27039108	Screw
-----	------------	-------



Comment: Qty.: 40.0000 Each(s)/Unit Total : 80.0000 Each(s)
Screw

Qty	Part Number	Description	Batch
40	MS27039-1-08 Screw		M18236

(80)

8.0	AN960JD10L	Washer
-----	------------	--------



Comment: Qty.: 40.0000 Each(s)/Unit Total : 80.0000 Each(s)
Washer

Qty	Part Number	Description	Batch
40	AN960JD10L	Washer	M18235

(80)

9.0	MS27130S30	Insert
-----	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Insert

Qty	Part Number	Description	Batch
4	MS27130-S30	Insert	M100154
	or RNS1032-330		

(8)

AP 06/03/20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: Date: 06/03/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/8/2006 10:41:14 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EC120 WEARPLATE KIT

Job Number: 26138

Part Number: D120639011

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

REV H *PC 4/3/21* (2)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package and Identify as per PPP D120-639-011

REV H *PC 4/3/21* (2)

12.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP *06/03/23* (2)

Job Completion



W *06-03-22*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries